

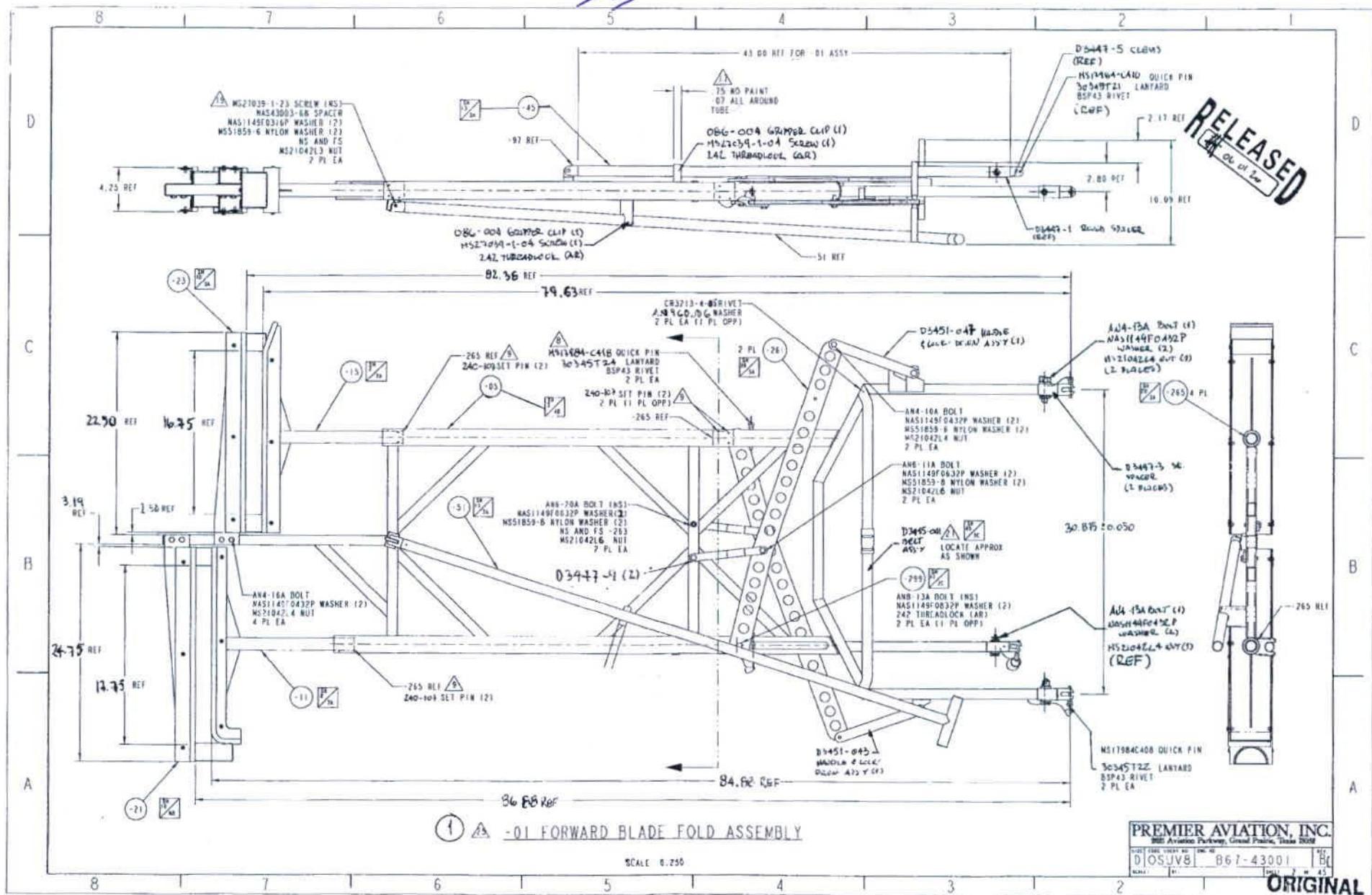
REFERENCE ONLY

DO NOT USE

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Wd0411290





REFERENCE ONLY

SEE SEPARATE PARTS LIST B67-43001PL

MATERIAL:		BLADE SPANNER SPEC IF'D. SIGHTS LINE AND INCHES TOLERANCE OF		DATE: 10/12/2012	PREMIER AVIATION, INC. 8111 Aviation Parkway, Cedar Park, Texas 78613	
		DECIMALS	ANGLES	EXPIRED BY: RICK REYNOLDS	TITLE: BLADE FOLD KIT	
		.12 .03 .752 .218	A/L/P	APPROVED BY: WALT HAMAKER	DATE: 08/17/2012	
ITEM:		ITEM NO.	ITEM DESCRIPTION	RELEASABLE BY:	DATE: 08/17/2012	
		60742			DATE: 08/17/2012	
		60742EP			DATE: 08/17/2012	
		NOTICE FROM BY: Pro/Eng/Ingenier				REF ID: DOSUV8
						REF ID: B667-43001
						REF ID: B



Date: Tuesday, 23/09/2008 9:51:53 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: FWD BLADE FOLD ASSEMBLY
Job Number: 41290		Part Number: PB674300101
Job Number:		
Seq. #:	Machine Or Operation:	Description :
41.0	30345T24	LANYARDS
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) LANYARDS batch: m108973 MF 08-10-24
42.0	240107	SPRING SLOTTED PIN
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s) SPRING SLOTTED PIN batch: m17850 MF 08-10-24
43.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 <i>SAD</i> 1- Assemble as per dwg and use 242 threadlock A/R shown on dwg PB67-43001 page 2. 242 THREADLOCK batch: m109687 <i>P, M-f/Fd 08/10/30</i>
44.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP <i>S 08/10/30 (x2)</i>
45.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>PP Y1184 Y1183 Pghy/30(2)</i>
46.0	QC21	FINAL INSPECTION/W/O RELEASE
		Comment: FINAL INSPECTION/W/O RELEASE <i>08/10/30 HJ</i>
Job Completion		



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Job Number: 41290

Part Number: PB674300101

Job Number:



Seq. #: Machine Or Operation:

Description :

34.0 AN620A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

batch: m104547

MF 08-10-24

35.0 AN813A BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

batch: m18180

MF 08-10-24

36.0 BSP43 RIVET



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

RIVET

batch: m109119 x10 m10911 m17890 x6

MF 08-10-24

37.0 CR3213405 cherry rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

cherry rivet

batch: m104214

MF 08-10-24

38.0 MS17984C408 PIN, QUICK RELEASE



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

PIN, QUICK RELEASE

batch: m108986

MF 08-10-24

39.0 MS17984C418 PIN, QUICK RELEASE



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

PIN, QUICK RELEASE

batch: m108991 x4, m108986 x4

MF 08-10-24

40.0 30345T22 8" LANYARD



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

8" LANYARD

batch: m108390

MF 08-10-24



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Job Number: 41290

Part Number: PB674300101

Job Number:



Seq. #: Machine Or Operation:

Description :

27.0 NAS1149F0632P WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

WASHER

batch: 108057

MFR 08-10-24

28.0 NAS1149F0832P WASHER



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

WASHER

batch: 18057

MFR 08-10-24

29.0 AN960JD6 Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: 4085

MFR 08-10-24

30.0 AN410A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

batch: m103962 x4

m101291 x4

MFR 08-10-24

31.0 AN413A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

batch: m107159

MFR 08-10-24

32.0 AN416A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

batch: 19278

MFR 08-10-24

33.0 AN611A BOLT

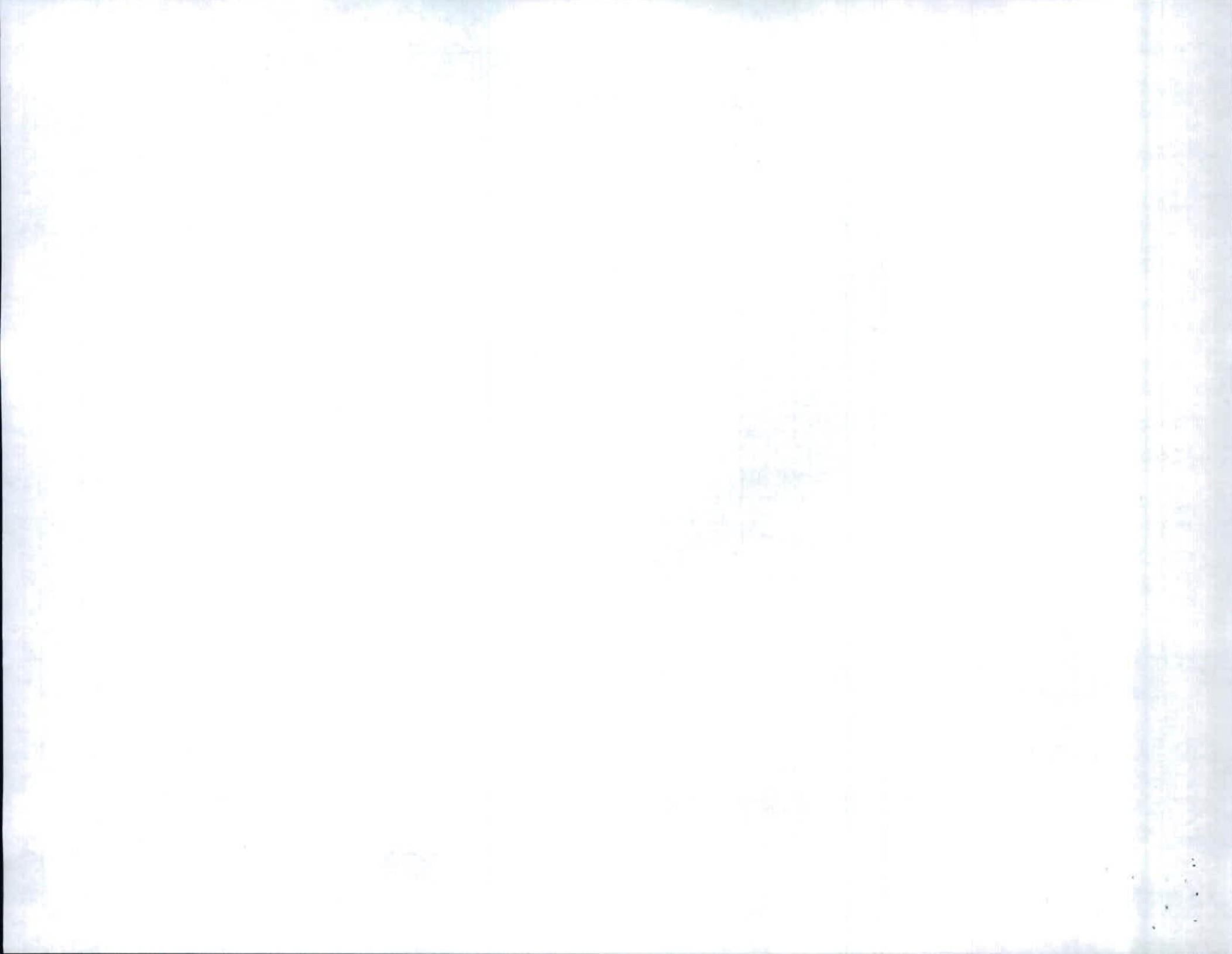


Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

batch: m105558

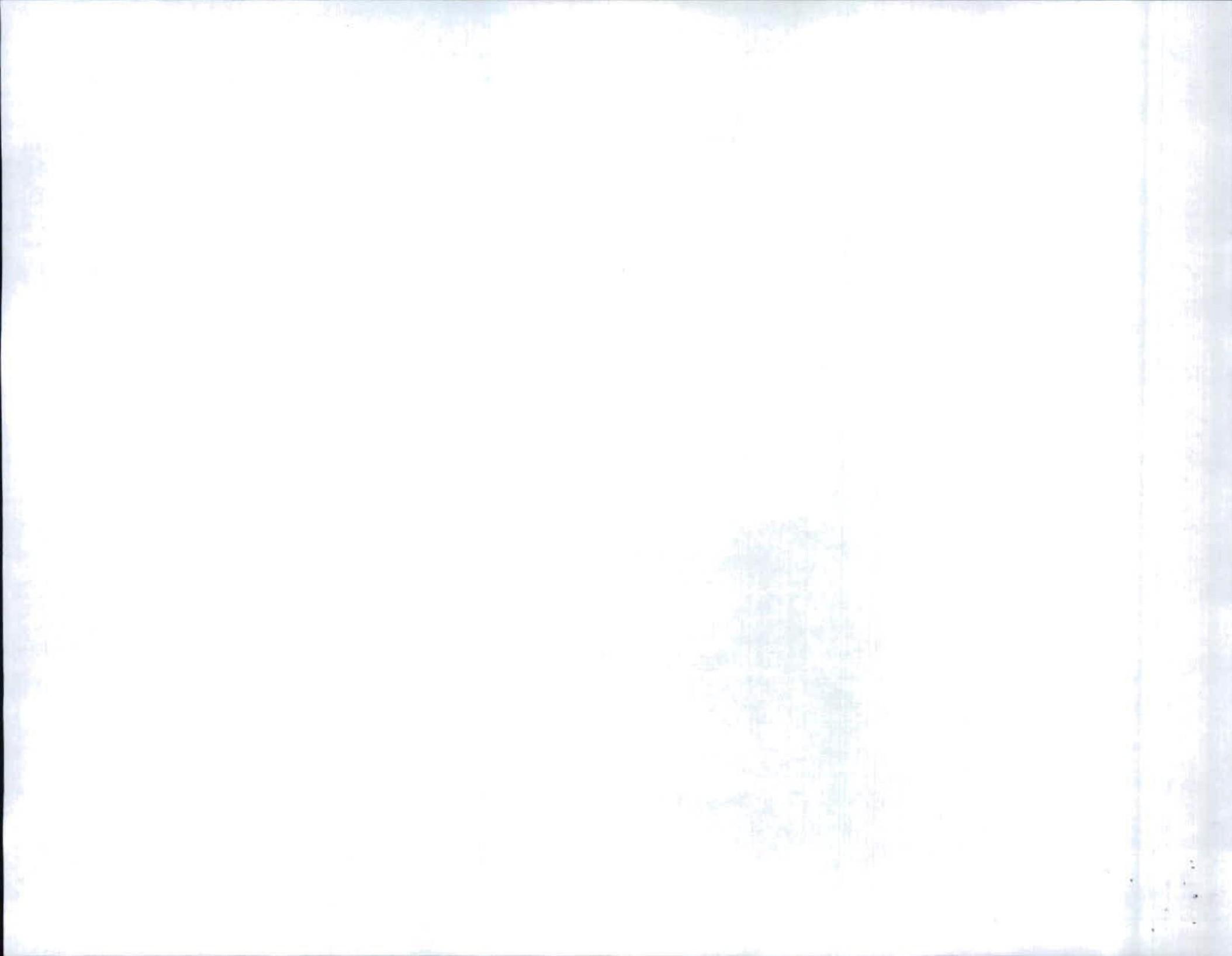
MFR 08-10-24



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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: FWD BLADE FOLD ASSEMBLY
Job Number: 41290		Part Number: PB674300101
Job Number:		
Seq. #:	Machine Or Operation:	Description :
20.0	MS21042L4	Nut
Comment: Qty.: 10.0000 Each(s)/Unit Total : 40.0000 Each(s) Nut batch: M107499		mf 08-10-24
21.0	MS21042L6	Nut
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Nut batch: M105077		mf 08-10-24
22.0	MS518596	WASHER
Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s) WASHER batch: M108413		mf 08-10-24
23.0	MS518598	WASHER
Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s) WASHER batch: M108986		mf 08-10-24
24.0	NAS43DD368	SPACER
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) SPACER batch: M108473 X 6.		mf 08-10-24
25.0	NAS1149F0316P	WASHER
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) WASHER batch: M108473		mf 08-10-24
26.0	NAS1149F0432P	Washer
Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s) Washer batch: M10818057		mf 08-10-24



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Job Number: 41290

Part Number: PB674300101

Job Number:



Seq #: Machine Or Operation:

Description :

13.0 D34473 Square Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

0' Square Spacer
batch: B 24416 x 6, B 41351 x 2

mf 08-10-24

14.0 D34479 Swing Arm



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Swing Arm
batch: B 41278 x 8

mf 08-10-24

15.0 D3445041 Belt Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Belt Assembly
batch: B 39966 x 2

mf 08-10-24

16.0 086004 Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Inventory
batch: m17850 x 8

mf 08-10-24

17.0 MS27039104 Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Inventory
batch: B 18431

mf 08-10-24

18.0 MS27039123 SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

SCREW
batch: 18057

mf 08-10-24

19.0 MS21042L3 Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut
batch: 108101

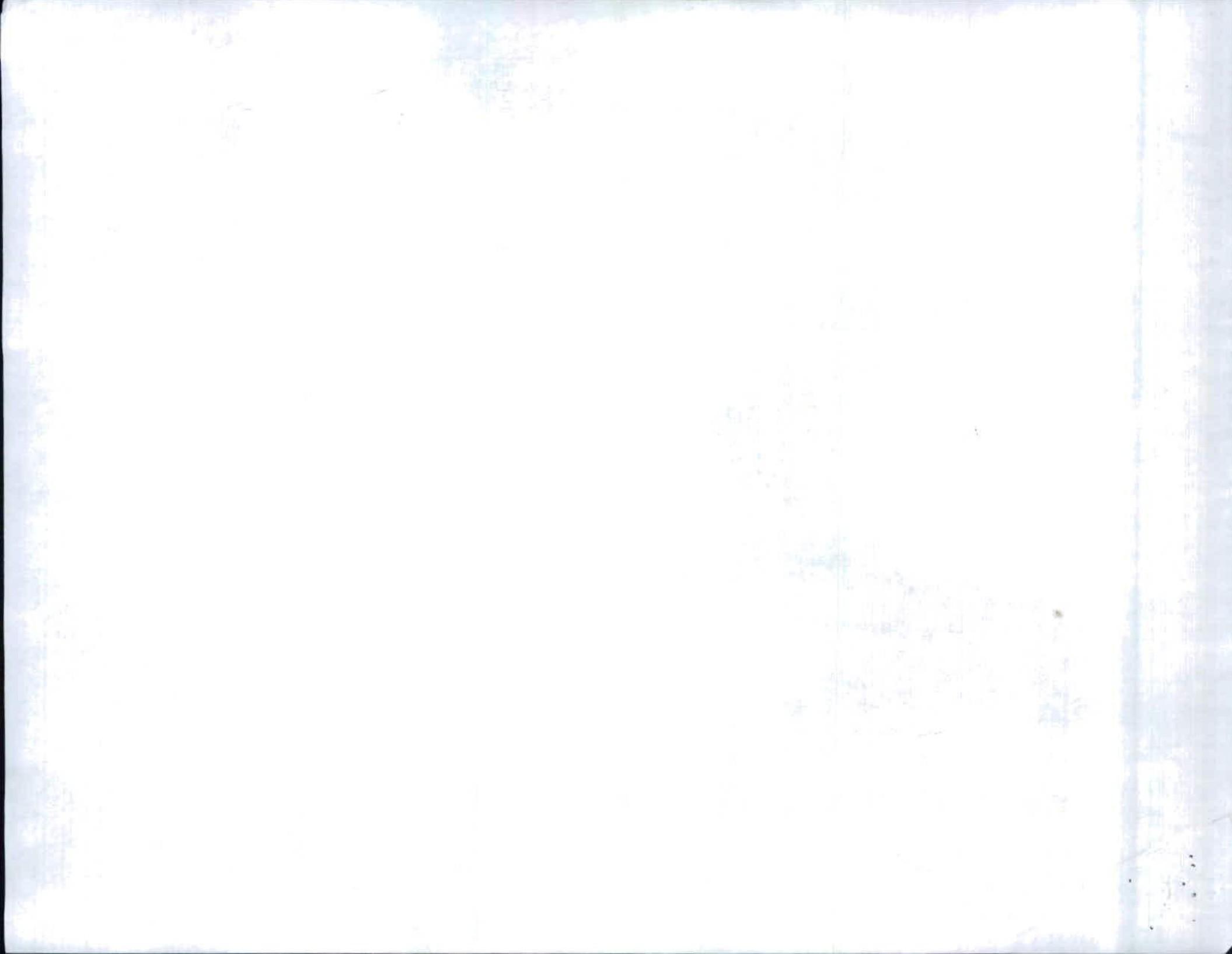
mf 08-10-24



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Job Number: 41290		Part Number: PB674300101
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	PB674300145 	Longitudinal Support Assembly 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Longitudinal Support Assembly batch: 41613		MF 08-10-21
7.0	PB674300151 	Long T-Handle Assembly 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Long T-Handle Assembly batch: 41581		MF 08-10-21
8.0	PB6743001261 	Lever Arm 
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Lever Arm batch: 41411 X 2, 41294 X 1		MF 08-10-21
9.0	PB6743001265 	Bushing 
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Bushing batch: B40058 B.41373		MF 08-09-23
10.0	PB6743001299 	Bushing 
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Bushing batch: B40062		MF 08-09-23
11.0	D3451046 041 	Handle and Lock-Down Assembly 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Handle and Lock-Down Assembly batch: B410261 X 2 B41076 X 2		MF 08-10-24
12.0	D3451047 	Handle and Lock-Down Assembly 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Handle and Lock-Down Assembly batch: B41033 X 2 B41279		MF 08-10-24



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Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FWD BLADE FOLD ASSEMBLY	
Job Number	: 41290-2		Part Number	: PB674300101	
Estimate Number	: 13531		Drawing Number	: B6743001 P.1, 2	
P.O. Number	:		Project Number	: N/A	
This Issue	: 23/09/2008	S.O. No. :	Drawing Revision	: B1	
Prsht Rev.	: NC		Material	:	
First Issue	: 18/08/2008	Type	Due Date	: 15/09/2008	
Previous Run	: 41237		Qty:	Um: Each	
Written By	:		<i>MF 08-09-23</i>		
Checked & Approved By	:				
Comment	: Est Rev:A 08-07-30 new issue DD verified by:ec				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB674300107	Fwd Blade Fold Assembly Weldment	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Fwd Blade Fold Assembly Weldment batch: <i>42753</i>	<i>MF 08-10-30</i>
2.0	PB674300115	Fwf Adjustable Blade Support Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Fwf Adjustable Blade Support Assembly batch: <i>b42608 x2 413607</i>	<i>MF 08-10-24</i>
3.0	PB674300111	Fwf Adjustable Blade Support Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Fwf Adjustable Blade Support Assembly batch: <i>41365</i>	<i>MF 08-10-24</i>
4.0	PB674300121	PB67-43001-21	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-21 batch: <i>41370</i>	<i>MF 08-10-24</i>
5.0	PB674300123	PB67-43001-23	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-23 batch: <i>41371</i>	<i>MF 08-10-24</i>